

Special Feature of Forming Solid Planar Diffusion a Source for Submicron Structure

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Abstract - Solid planar diffusion a source for forming submicron structure VLSI are given in this paper.

Keywords - silane, borazine, ionic-plasma processing technique.

One of the basic ways of integrated circuit structures production is diffused technique of doped oxide layers which are formed on a silicon surface with use different deposition technique: gas deposition, low temperature oxidizing of silane (disilane) and hydrides of dopant impurities, from film-maker soluble compositions, with use of solid planar sources which contain doped oxide which allocate directly in a reaction zone at temperature of diffusion-oxidizing processes [1].

A method of borosilicate glass forming on a silicon surface with use of wafer from boron nitride with the oxidized surface was got with a wide dissemination in serial procedure. Stability of such source is defined by hygroscopic properties of a surface. The ionic-plasma processing technique widely are used in submicron processing structures forming technique of the large-scale integrated circuit today which allows to deposition high-quality dielectric films: SiO_2 , PSG (phosphorus silicate glass), BPSG (boron-phosphorus silicate glass), Si_3N_4 , $\text{Si}_x\text{O}_y\text{N}_z$, SiC and others. On the basis of a high-frequency ionic-plasma deposition technique of dielectric films we develop depositing process of boron-nitride films on silicon linings of the big diameter > 150 mm which can be used as solid planar diffusion sources high hour and temperature stability. In this method process of depositing BN

is conducted from the directed ionic-plasma streams with use of two separate streams by means of ionic-plasma sources of type "Radical" or "Istra", one of which is formed with products of dissociation, excitation and ionization of composition – borazine ($\text{B}_3\text{N}_3\text{H}_6$), and the second – is as a wattless reagent which is a basis of nitric plasma, is gaseous nitrogen N_2 . The ratio of streams borazine and nitrogen is $I_B : I_{\text{N}_2} = 1:2$ and the dielectric insight $\varepsilon = 3.5 - 3.55$ provides a cubic phase, for which density of film of $3.5 \text{ nm}/\text{sm}^3$. Energy of ions in sources changes within the limits $0.3-2.5 \text{ keV}$, and the density of an ionic current for borazine and nitrogen streams are within the limits $0.5-1.2 \text{ mA}/\text{sm}^2$. Diffusion source activation is done at $T=800^\circ\text{C}$ before each diffusion process during 15-30 sec. Temperature film deposition of boron nitride at this way does not exceed 100°C . The same method, but with use already three ionic-plasma sources it is possible to form three-componental glass – boron-phosphorus silicate.

REFERENCES

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