

## SYNTHESIS AND PHASE FORMATION IN THE FLUX SYSTEM

 $K_2O-P_2O_5-Nb_2O_5-MoO_3$ E. Odinets<sup>1</sup>, A.A. Babaryk<sup>1</sup>, N.S. Slobodyanik<sup>1</sup>, V.N. Baumer<sup>2</sup><sup>1</sup>Taras Shevchenko Kyiv National University, Kyiv, Ukraine<sup>2</sup>STC Institute for Single Crystal "NAS" of Ukraine, Kharkiv, UkraineE-mail: [babaryk@bigmir.net](mailto:babaryk@bigmir.net)

Oxide functional materials based on niobium possess distinct physical properties providing extensive application field. Complex phosphates take a special place among the oxide matrices owing to thermal stability and chemical resistance in combination with special features of crystal structure.

The flux growth and preliminary investigations of crystalline compounds obtained in pseudo-four-component system  $K_2O-Nb_2O_5-P_2O_5-MoO_3$  are reported here. Synthesis of single crystals was carried out in a medium of melted  $K_2Mo_2O_7$ . FTIR and X-ray powder diffraction methods were applied for identification of compounds obtained. The concentration ranges of crystallization fields of three types of compounds were established: potassium polyniobates (A), molybdatoniobates (B) and phosphoniobates (C). The analysis of FTIR spectra proved the presence in C-type compounds specific absorption bands of phosphate tetrahedra  $PO_4$  [ $\nu_{as}(P-O)$ ; 980–1185  $cm^{-1}$ ] and biphosphate groups  $P_2O_7$  [ $\nu_{as}(P-O-P)$ ; 930–980  $cm^{-1}$ ]. By comparison of spectra of A- and B-type compounds it was found that A-type has a set of absorption bands related to  $NbO_6$  octahedra at 622–886  $cm^{-1}$ , while B-type could be easily distinguished by additional bands at 840–900  $cm^{-1}$ . The latter fact indicates that  $Mo^{6+}$  is being in highly distorted six-fold oxygen environment. Variation of  $P_2O_5$  maintenance at arbitrary selected section leads to increase of homogenization temperature from 700 to 1000 °C for  $aK_2O-bNb_2O_5-cP_2O_5$  system ( $a = 3.18$ ;  $b = 6-12$ ;  $c = 1$ ). In particular, potassium polyniobates (A) generated typically at lower maintenance of  $P_2O_5$  component at the temperatures below 950 °C. The area (A) on the diagram  $aK_2O-bNb_2O_5-cP_2O_5$  ( $a = 3,25-10,92$ ;  $b = 0,67-11$ ;  $c = 1$ ) includes crystallization fields of two types of phases: blue needle-shaped crystals of composition  $KNb_3O_8$  (sp. gr. *Amam*;  $a = 8.903(3)$ ;  $b = 21.16(4)$ ;  $c = 3.799(2)$  Å;  $V = 715.68(5)$  Å<sup>3</sup>;  $Z = 4$ ) and colorless plate-like crystals of  $K_6Nb_{10+x}O_{30}$  ( $x = 0.5-0.8$ ) type (sp. gr., *P4/mbm*;  $a = 12.582-12.590$ ;  $c = 3.992-4.008$  Å;  $V = 631.96(8)$  Å<sup>3</sup>;  $Z = 1$ ). Otherwise, cooling of flux  $aK_2O-bNb_2O_5-cP_2O_5$  ( $a = 1,56-2.82$ ;  $b = 1.41-1,50$ ;  $c = 1$ ) to 880 °C is resulted in crystallization of potassium molybdatoniobates (B) with common formula  $K_{1-x}(Nb_{1-x}Mo_x)O_3$  ( $x = 0.3-0.5$ ). C-type compounds are obtained in the temperature ranges 800-500 °C [ $aK_2O-bNb_2O_5-cP_2O_5$  ( $a = 1.13-2.7$ ;  $b = 0.5-4$ ;  $c = 1$ )]. X-ray powder diffraction patterns of C-type crystalline samples are collected at first except the complex phosphates  $K_{5+3x}Nb_{8-x}P_5O_{34}$  (ICDD #00-048-0097).